

CUT ONLY PRODUCTS

Application instructions

HP100

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU	100µm	45° Flex blade	140°C-160°C	Medium	HOT / COLD	10-15s

POLI-FLEX PREMIUM

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU	100µm	45° Flex blade	160°C-180°C	Medium	HOT / COLD	10-20s

SS60

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU	60µm	45° Flex blade	150°C-180°C	Medium	HOT / COLD	10-20s

SISER P.S. STRETCH

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU	90µm	45° Flex blade	150°C-170°C	Medium	HOT / COLD	Medium

UCUT50 | STANDARD RANGE

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU	50µm	45° Flex blade	150°C-180°C	Medium	COLD	15-25s

FLEX220

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PVC - VINYL	160/220µm	45° Flex blade	150°C-170°C	Medium	COLD	8-12s

SPORTS GLOSS

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PVC - VINYL	160/220µm	45° Flex blade	150°C-170°C	Medium	COLD	8-12s

PAP – PLUCK & PLACE

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU/PVC	180/280µm	45° Flex blade	130°C-165°C	Medium	WARM	10-15s

UCUT50 | MEDIA EXTRA RANGE

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
FOIL/PU/PVC	50-200µm	45° Flex blade	140°C-190°C	Medium	COLD	15-25s

FLOCK

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
Rayon yarn	400µm	45° Flex blade	165°C-175°C	Medium	COLD	8-12s

TOTAL SOLUTION (Standard / NYLON)

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU	75µm	45° Flex blade	120°C/140°C	Medium	HOT/COLD	20s / 25s

DUAL80 (Standard / NYLON)

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU	85µm	45° Flex blade	165°C/145°C	Medium	COLD	13s / 6s

CUTONLY4SUB

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PVC	120µm	45° Flex blade	140°C-170°C	Medium	COLD	10-12s

GLOW IN THE DARK

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PU	130µm	45° Flex blade	150°C-170°C	Medium	COLD	15-20s

REFLECTIVE

PRODUCT TYPE	THICKNESS	CUTTER SETUP	PRESS TEMP	PRESSURE	PEEL TYPE	PRESS TIME
PVC	185µm	45° Flex blade	140°C-150°C	Medium	COLD	1: 5s 2: 6s

Please note this is an average thickness actual thickness could be within 5% of specified values.

For all heat press / cutting settings these are only supplier recommended settings, to achieve the best results we recommend you run your own tests prior to production to ensure you get the best possible result for you and your customer with your particular heat press on your particular garment.